

Model 241 Crystal Replacement

1. Remove two (2) 4-40 socket cap screws.
Assembly should come apart
2. Remove spring, crystal and O-ring

Reassembly

1. Place O-ring on black mounting plate, center around thru hole.
2. Place new crystal on top of O-ring with bulls-eye facing upward.
3. Place spring in center of crystal.
4. Place 241 module over crystal and spring. Center so spring goes into counter bore located in assembly.
5. Reattach screws into black mounting plate.
6. Tighten screws evenly, until mounting plate and module are flush.

Assembly is Complete